

	PACCOR Polska Sp. z o. o. Skjerniewice Branch Replaces specification no. <i>n/a</i> From: <i>n/a</i> Due to: <i>n/a</i>	Version 0 Revision A Date: 2021.06.08 Page 1 of 2
	Code: E200236 Article: clear EU540 cup PET 400/540ml (SET B) Specification no. clear EU540 Ø95	UPC: 5907739664143 Food contact: cold drinks
Prepared by: UN Checked by: Dept. Super. Attachments:	Production Supervisor: Dept. Super. Article drawing: EU540;	CE mark: yes

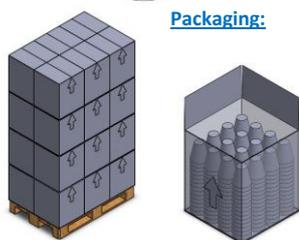
pic:



I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **EU540 cup PET 400/540ml (SET B)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow.

Basic article characteristics are outlined in the attached article drawing: "EU540". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

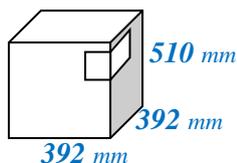


Packaging:

II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET / 50% VIRGIN	R-PET flakes up to 80%
Percentage		
Name	0%	0%
Percentage		
Name	0%	0,0%
Percentage		

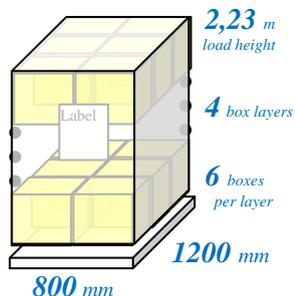
Box inner size:



III. Sheet specification

Parameter	Value	Tolerance
Thickness	1,2 mm	±0,09 mm
Width	690,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	Folia PET 1,2 x 690 clear	

Palletizing:



IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	95, mm	±0,5 mm
Width (or Ø)	,0 mm	mm
Height	129, mm	±0,5 mm
Stacking distance	6,80 mm	±0,2 mm
Weight	11,5 g	±0,85 g
Capacity nominal / brimful	400 / 540 ml	±15 ml
Reference*:	EU540 cup PET 400/540ml (SET B)	

*B – black, W – white, T – transparent, C – any color

Articles in a pile: **50**

Piles in a box: **16**

Articles in a box: **800**

Box inner size: **392x392x510**

Box load gross: **10,1 kg**

Boxes per pallet: **24**

Articles per pallet: **19200**

Pallet height: **2,23 m**

Pallet type: **EURO**

Pallets per truck: **33**

FTL: **633600**

Packaging conditions:

- Wooden pallets, clean, dry

- On pallet top: **film**

- Box liner: **LDPE G380058**

PÓLREKAW LD 235/0,022 22µ

- Labels per pallet sides: **2**

- Corner box label: **yes**

- Customer label: **no**

- Box: **cardboard G300092 -**

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V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.06.08	Date: 2021.06.08	Date:

- Remarks: **No separation between box layers;** - Absorption pads: **no**; weight: **n/a** - Stacking: **A-A** – Sleeve label: **yes**

